



Primary Flowpoints

Style F Sight Flow Indicator

This sight flow indicator is ideal for you to visually check the flow, presence, colour and condition of a liquid.

- ◆ Stainless steel flap and scale plate
- ◆ CE marked and fully PED compliant
- ◆ Pressures up to 60 bar
- ◆ Temperatures up to 250°C
- ◆ Short lead times
- ◆ The lowest prices in the UK
- ◆ Designed and manufactured in the UK



Application

With the flap and easy to read scale the style F sight flow indicator is used to check the flow rate of a liquid in a pipeline. It can be used in vertical or horizontal lines and is ideal as a plant safety device where you need to maintain a constant flow, for example in lubricating or cooling systems.

Construction

The bodies are cast in either carbon steel or 316 stainless steel.

The glass windows are held in place by stainless steel covers and screws, and sealed with PTFE gaskets, giving superior protection. For ease of maintenance the glasses can be individually removed and replaced.

For standard applications the indicator is fitted with toughened soda lime glass discs to BS3463 and rated to 16 bar.

For steam and condensate we recommend toughened borosilicate glass, while for alkaline liquids mica discs can be used to protect the glass.

The sight glasses can be supplied with screwed connections to NPT, BSP parallel or taper. The standard flanges available are ANSI 150, ANSI 300 and PN16, though special flanges can be machined.

Options

Body - Primary Flowpoints can supply sight glasses in special materials such as super duplex or low carbon steels. Sight glasses conforming to NACE MR0175 can be produced. For particularly corrosive applications the body and flap can be lined with HALAR, ECTFE or PFA.

Glass - High pressure toughened soda lime to BS3463 rated to 60 bar, toughened borosilicate to BS3463 or DIN7080 rated up to 16 bar. The high pressure range uses powder coated mild steel covers as standard. Stainless steel covers are available as an option.

External Pointer - For dirty or darkly coloured liquids one window can be replaced with a steel cover and external pointer.

Spring - For high flow rates and vertical lines the flap can be spring loaded. This option will give three times the normal flow range.

Quality

All flowpoints indicators are manufactured to the highest standards.

The quality system is independently audited by BSI and certified to ISO 9000. The indicators are fully PED compliant and CE marked where required. TUV are our external auditors for the Pressure Equipment Directive.

Full material traceability is maintained, material certificates and pressure test certificates are supplied on request.

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Specification Code

Code		Description						
SF			Stainless steel body BS EN 10213 Part 1-5:1996 Grade 1.4408					
CF			Carbon steel body BS EN 10213 Part 1-5:1996 Grade 1.0619					
			Glass Material & Pressure Range					
	H		Toughened soda lime glass to BS3463 rated to 16 bar (standard)					
	B		Toughened soda lime glass to BS3463 rated to 40 bar					
			Toughened borosilicate glass to BS3463					
	HB		Toughened borosilicate glass to DIN 7080					
			Flow Ranges - litres/minute					
		Indicator Size	Scale Reading	2	4	6	8	10
	015	15mm / 1/2"		3.0	4.5	5.5	8.0	20.0
	020	20mm 3/4"		3.0	5.0	6.0	9.5	20.0
	025	25mm / 1"		3.5	6.0	8.0	13.0	30.0
	040	40mm / 1 1/2"		8.5	12.5	16.7	25.0	55.0
	050	50mm / 2"		7.8	13.0	16.0	25.0	58.0
	080	80mm / 3"		29.0	46.0	64.0	118.0	230.0
	100	100mm / 4"		53.0	86.0	127.0	188.0	400.0
	150	150mm / 6"		given on request				
	200	200mm / 8"		given on request				
		End Connection						
	A	ANSI 150 to BS1560 Section 3.1 1989						
	C	ANSI 300 to BS1560 Section 3.1 1989						
	N	PN16 to BS EN 1092-1:2002						
	1	BSP						
	2	BSPT						
	3	NPT						
	4	Socket Weld						

Materials of Construction

Covers (Standard) - Stainless steel BS EN 10213 Part 1-5:1996 Grade 1.4308

(High Pressure) - Powder coated mild steel

Internal Gasket - PTFE

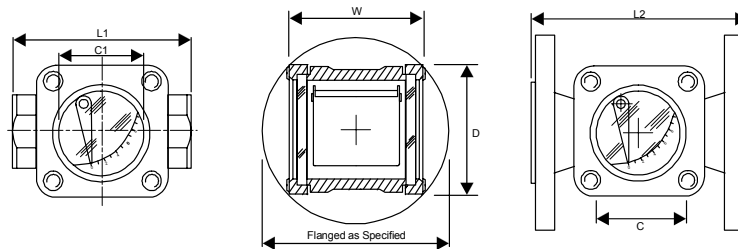
External Gasket and edge protector - Klingsil C4400

Flanges : PN16/40 flanges, ANSI 150/300

Fasteners (Standard) - A2 Stainless steel

(High Pressure) - High tensile steel

Dimensions



NOMINAL BORE	LENGTH L1	LENGTH L2	WIDTH W	DEPTH D	CLEARVIEW C
15/20mm	85	130	63	60	42
25mm	95	140	72	66	48
40mm	120	180	102	84	62
50mm	150	220	118	106	77
80mm	N/A	260	160	170	100
100mm	N/A	260	196	170	100
150mm	N/A	360	304	220	150

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